



WELDED TUBES & HOLLOW SECTIONS



Metinvest is much more than a company that sells iron ore and steel products. A unique formula made up of various ingredients helps Metinvest to be a reliable strategic partner.

We manufacture our products in Ukraine, the EU, the UK and the US. This gives us the opportunity to take an individual approach to each customer's needs.

The bespoke solutions that we offer differentiate us as a partner who helps to develop our customers' businesses.

1,000+
steel products

28
sales offices

5,000+
customers

70+
countries

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Welded tubes and hollow sections production

Annual capacity, kt

 **DMZ KOMINMET** 312

 **TRUBOSTAL** 55

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square steel tubes and hollow sections	EN 10219-2 DSTU EN 10219-2	S235JRH	20x20	1.5 - 2.5	4.5 - 6.0
			25x25	1.5 - 2.5	4.5 - 6.0
			30x30	1.5 - 3.5	4.0 - 12.0
			40x40	2.0 - 3.5	4.0 - 12.0
			50x50	2.0 - 3.5	4.0 - 12.0
			60x60	2.0 - 4.0	6.0 - 12.0
			80x80	2.0 - 4.0	6.0 - 12.0
Rectangular steel tubes and hollow sections	EN 10219-2 DSTU EN 10219-2	S235JRH	30x20	1.5 - 2.5	4.5 - 6.0
			40x20	2.0 - 3.5	4.0 - 12.0
			40x25	2.0 - 3.5	4.0 - 12.0
			40x27	2.0 - 3.5	4.0 - 12.0
			50x25	2.0 - 3.5	4.0 - 12.0
			50x30	2.0 - 3.5	4.0 - 12.0
			60x30	2.0 - 3.5	4.0 - 12.0
			60x40	2.0 - 3.5	4.0 - 12.0
			80x40	2.0 - 4.0	6.0 - 12.0
			100x50	2.0 - 4.0	6.0 - 12.0
			100x60	2.0 - 4.0	6.0 - 12.0
			120x80	2.0 - 4.0	6.0 - 12.0

Dimensions and technical requirements should be agreed during the conclusion of contracts

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square steel tubes and hollow sections	GOST 13663 GOST 8639 DSTU 8940	St. 1-3 (kp/ps/sp)	20x20	1.5-2.5	4.5-6.0
			25x25	1.5-2.5	4.5-6.0
			30x30	1.5-3.5	4.0-12.0
			40x40	2.0-3.5	4.0-12.0
			50x50	2.0-3.5	4.0-12.0
			60x60	2.0-4.0	6.0-12.0
			80x80	2.0-4.0	6.0-12.0
Rectangular steel tubes and hollow sections	GOST 13663 GOST 8645 DSTU 8940	St. 1-3 (kp/ps/sp)	30x20	1.5-2.5	4.5-6.0
			40x20	2.0-3.5	4.0-12.0
			40x25	2.0-3.5	4.0-12.0
			40x27	2.0-3.5	4.0-12.0
			50x25	2.0-3.5	4.0-12.0
			50x30	2.0-3.5	4.0-12.0
			60x30	2.0-3.5	4.0-12.0
			60x40	2.0-3.5	4.0-12.0
			80x40	2.0-4.0	6.0-12.0
			100x50	2.0-4.0	6.0-12.0
			100x60	2.0-4.0	6.0-12.0
			120x80	2.0-4.0	6.0-12.0

Dimensions and technical requirements should be agreed during the conclusion of contracts



DMZ KOMINMET

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Water and gas tubes	DSTU EN 10255 DIN EN 10255	S235JRH	D 10 (3/8")	2.0; 2.2; 2.8	6 - 10
			D 15 (1/2")	2.35; 2.5; 2.8; 3.2	6 - 10
			D 20 (3/4")	2.35; 2.5; 2.8; 3.2	6 - 10
			D 25 (1")	2.8; 3.2; 4.0	6 - 10
			D 32 (1 1/4")	2.8; 3.2; 4.0	6 - 10
			D 40 (1 1/2")	3.0; 3.5; 4.0	6 - 10
			D 50 (2")	3.0; 3.5	6 - 10
			D 65 (2 1/2")	2.8; 3.2; 4.0	6 - 10
			D 80 (3")	3.5; 4.0	6 - 12
			D 90 (3 1/2")	3.5; 4.0	6 - 12
			D 100 (4")	3.0; 3.5; 4.0	6 - 12
Round steel tubes	DSTU EN 10255 DIN EN 10255 DIN EN 10219-2	S235JRH	17.0	1.2 - 2.8	6 - 10
			21.3	1.2 - 3.2	6 - 10
			26.8	1.2 - 3.2	6 - 10
			33.7	1.2 - 4.0	6 - 10
			38.0	1.2 - 4.0	6 - 10
			40.0	1.2 - 4.0	6 - 10
			42.3	1.2 - 4.0	6 - 10
			48.0	1.2 - 4.0	6 - 10
			51.0	1.2 - 4.0	6 - 10
			57.0	1.2 - 5.0	6 - 10
			60.3	1.2 - 5.0	6 - 10
			76.0	1.5 - 6.0	6 - 10
			89.0	1.8 - 6.0	6 - 10
			102.0	1.8 - 6.0	6 - 10
			108.0	1.8 - 8.0	6 - 10
			114.0	2.0 - 8.0	6 - 12
			127.0	2.0 - 8.0	6 - 12
			133.0	2.5 - 8.0	6 - 12
			159.0	2.5 - 8.0	6 - 12
			168.3	2.7 - 8.0	6 - 12
177.0	2.7 - 8.0	6 - 12			
193.7	2.7 - 8.0	6 - 12			
219.0	2.7 - 8.0	6 - 12			
244.0	5.0 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square steel tubes and hollow sections	DSTU EN 10219-2 DIN EN 10219-2 DIN EN 10305-5	S235JRH	15x15	1.0 - 2.0	6 - 10
			20x20	1.0 - 2.7	6 - 10
			25x25	1.0 - 3.0	6 - 10
			30x30	1.0 - 4.0	6 - 10
			35x35	1.2 - 4.0	6 - 10
			40x40	1.2 - 5.0	6 - 10
			45x45	1.2 - 5.0	6 - 10
			50x50	1.2 - 5.0	6 - 10
			60x60	1.2 - 6.0	6 - 10
			70x70	1.8 - 6.0	6 - 12
			80x80	1.8 - 8.0	6 - 12
			90x90	1.8 - 8.0	6 - 12
			100x100	1.8 - 8.0	6 - 12
			120x120	2.7 - 8.0	6 - 12
			140x140	2.7 - 8.0	6 - 12
			150x150	2.7 - 8.0	6 - 12
			Rectangular steel tubes and hollow sections	DSTU EN 10219-2 DIN EN 10219-2 DIN EN 10305-5	S235JRH
28x25	1.0 - 3.0	6 - 10			
30x20	1.0 - 3.0	6 - 10			
40x20	1.0 - 4.0	6 - 10			
40x25	1.2 - 4.0	6 - 10			
40x30	1.2 - 4.0	6 - 10			
50x25	1.2 - 4.0	6 - 10			
50x30	1.2 - 4.0	6 - 10			
50x40	1.2 - 5.0	6 - 10			
60x30	1.2 - 5.0	6 - 10			
60x40	1.2 - 5.0	6 - 10			
70x50	1.2 - 5.0	6 - 10			
80x40	1.2 - 6.0	6 - 10			
80x50	1.8 - 6.0	6 - 12			
80x60	1.8 - 6.0	6 - 12			
90x70	1.8 - 6.0	6 - 12			
100x40	1.8 - 6.0	6 - 12			
100x50	1.8 - 6.0	6 - 12			
100x60	1.8 - 8.0	6 - 12			
120x40	1.8 - 8.0	6 - 12			
120x60	1.8 - 8.0	6 - 12			
120x80	1.8 - 8.0	6 - 12			
140x110	2.7 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

European and Ukrainian standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	DSTU EN 10219-2 DIN EN 10219-2 DIN EN 10305-5	S235JRH	150x100	2.7 - 8.0	6 - 12
			160x80	2.7 - 8.0	6 - 12
			180x100	2.7 - 8.0	6 - 12
			180x140	3.0 - 8.0	6 - 12
			200x100	2.7 - 8.0	6 - 12
			200x120	3.0 - 8.0	6 - 12
			200x160	3.8 - 8.0	6 - 12

Dimensions and technical requirements should be agreed during the conclusion of contracts

American standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Square and rectangular tubes and hollow sections, dimensions comparable to inches	ASTM A500	A	25.4x25.4	1.6; 2.11	6.096; 7.315
			50.8x50.8	1.6; 2.11; 3.05	6.096; 7.315
			76.2x76.2	2.11; 3.05; 4.78	6.096; 7.315
			88.9x88.9	2.11; 3.05; 4.78	6.096; 7.315
			101.6x101.6	2.11; 3.05; 4.78; 6.35	6.096; 7.315; 9.144; 12.192; 14.630
			127.0x127.0	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			152.4x152.4	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			177.0x177.0	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			203.2x203.2	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			50.8x25.4	1.6; 2.11; 3.05	6.096; 7.315
			101.6x50.8	2.11; 3.05; 4.78; 6.35	6.096; 7.315; 9.144; 12.192; 14.630
			101.6x76.2	2.11; 3.05; 4.78; 6.35	6.096; 7.315; 9.144; 12.192; 14.630
			152.4x101.6	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
			203.2x101.6	2.11; 3.05; 4.78; 6.35; 7.95	6.096; 7.315; 9.144; 12.192; 14.630
Round steel tubes, dimensions comparable to inches	ASTM A53	A	21.34	2.77	6.401
			26.67	2.87	6.401
			33.4	3.38	6.401
			42.16	2.77; 3.56	6.401
			48.26	2.77; 3.68	6.401
			50.8	2.77	6.401
Square steel tubes and hollow sections	ASTM A500	A	15x15	1.0 - 2.0	6 - 10
			20x20	1.0 - 2.7	6 - 10
			25x25	1.0 - 3.0	6 - 10
			30x30	1.0 - 4.0	6 - 10
			35x35	1.2 - 4.0	6 - 10
			40x40	1.2 - 5.0	6 - 10
			45x45	1.2 - 5.0	6 - 10
			50x50	1.2 - 5.0	6 - 10
			60x60	1.2 - 6.0	6 - 10
			70x70	1.8 - 6.0	6 - 12
			80x80	1.8 - 8.0	6 - 12
			90x90	1.8 - 8.0	6 - 12
			100x100	1.8 - 8.0	6 - 12
			120x120	2.7 - 8.0	6 - 12
			140x140	2.7 - 8.0	6 - 12
			150x150	2.7 - 8.0	6 - 12
			160x160	3.0 - 8.0	6 - 12
180x180	3.8 - 8.0	6 - 12			
200x200	5.0 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

American standards

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	ASTM A500	A	10x20	1.0 - 2.0	6 - 10
			28x25	1.0 - 3.0	6 - 10
			30x20	1.0 - 3.0	6 - 10
			40x20	1.0 - 4.0	6 - 10
			40x25	1.2 - 4.0	6 - 10
			40x30	1.2 - 4.0	6 - 10
			50x25	1.2 - 4.0	6 - 10
			50x30	1.2 - 4.0	6 - 10
			50x40	1.2 - 5.0	6 - 10
			60x30	1.2 - 5.0	6 - 10
			60x40	1.2 - 5.0	6 - 10
			70x50	1.2 - 5.0	6 - 10
			80x40	1.2 - 6.0	6 - 10
			80x50	1.8 - 6.0	6 - 12
			80x60	1.8 - 6.0	6 - 12
			90x70	1.8 - 6.0	6 - 12
			100x40	1.8 - 6.0	6 - 12
			100x50	1.8 - 6.0	6 - 12
			100x60	1.8 - 8.0	6 - 12
			120x40	1.8 - 8.0	6 - 12
120x60	1.8 - 8.0	6 - 12			
120x80	1.8 - 8.0	6 - 12			
140x110	2.7 - 8.0	6 - 12			
150x100	2.7 - 8.0	6 - 12			
160x80	2.7 - 8.0	6 - 12			
180x100	2.7 - 8.0	6 - 12			
180x140	3.0 - 8.0	6 - 12			
200x100	2.7 - 8.0	6 - 12			
200x120	3.0 - 8.0	6 - 12			
200x160	3.8 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Round steel tubes	GOST 10704 GOST 10705	St. 1-3 (kp/ps/sp)	17.0	1.2 - 2.8	6 - 10
			21.3	1.2 - 3.2	6 - 10
			26.8	1.2 - 3.2	6 - 10
			33.7	1.2 - 4.0	6 - 10
			38.0	1.2 - 4.0	6 - 10
			40.0	1.2 - 4.0	6 - 10
			42.3	1.2 - 4.0	6 - 10
			48.0	1.2 - 4.0	6 - 10
			51.0	1.2 - 4.0	6 - 10
			57.0	1.2 - 5.0	6 - 10
			60.3	1.2 - 5.0	6 - 10
			76.0	1.5 - 6.0	6 - 10
			89.0	1.8 - 6.0	6 - 10
			102.0	1.8 - 6.0	6 - 10
			108.0	1.8 - 8.0	6 - 10
			114.0	2.0 - 8.0	6 - 12
			127.0	2.0 - 8.0	6 - 12
			133.0	2.5 - 8.0	6 - 12
			159.0	2.5 - 8.0	6 - 12
			168.3	2.7 - 8.0	6 - 12
			177.0	2.7 - 8.0	6 - 12
			193.7	2.7 - 8.0	6 - 12
219.0	2.7 - 8.0	6 - 12			
244.0	5.0 - 8.0	6 - 12			
Square steel tubes and hollow sections	GOST 13663 GOST 8639 DSTU 8940	St. 1-3 (kp/ps/sp)	15x15	1.0 - 2.0	6 - 10
			20x20	1.0 - 2.7	6 - 10
			25x25	1.0 - 3.0	6 - 10
			30x30	1.0 - 4.0	6 - 10
			35x35	1.2 - 4.0	6 - 10
			40x40	1.2 - 5.0	6 - 10
			45x45	1.2 - 5.0	6 - 10
			50x50	1.2 - 5.0	6 - 10
			60x60	1.2 - 6.0	6 - 10
			70x70	1.8 - 6.0	6 - 12
			80x80	1.8 - 8.0	6 - 12
			90x90	1.8 - 8.0	6 - 12
			100x100	1.8 - 8.0	6 - 12
			120x120	2.7 - 8.0	6 - 12
			140x140	2.7 - 8.0	6 - 12
			150x150	2.7 - 8.0	6 - 12
160x160	3.0 - 8.0	6 - 12			
180x180	3.8 - 8.0	6 - 12			
200x200	5.0 - 8.0	6 - 12			

Dimensions and technical requirements should be agreed during the conclusion of contracts

Type	Standards	Steel grades	Outside Ø / dimensions, mm	Wall thickness, mm	Length, m
Rectangular steel tubes and hollow sections	GOST 13663 GOST 8645 DSTU 8940	St. 1-3 (kp/ps/sp)	10x20	1.0 - 2.0	6 - 10
			28x25	1.0 - 3.0	6 - 10
			30x20	1.0 - 3.0	6 - 10
			40x20	1.0 - 4.0	6 - 10
			40x25	1.2 - 4.0	6 - 10
			40x30	1.2 - 4.0	6 - 10
			50x25	1.2 - 4.0	6 - 10
			50x30	1.2 - 4.0	6 - 10
			50x40	1.2 - 5.0	6 - 10
			60x30	1.2 - 5.0	6 - 10
			60x40	1.2 - 5.0	6 - 10
			70x50	1.2 - 5.0	6 - 10
			80x40	1.2 - 6.0	6 - 10
			80x50	1.8 - 6.0	6 - 12
			80x60	1.8 - 6.0	6 - 12
			90x70	1.8 - 6.0	6 - 12
			100x40	1.8 - 6.0	6 - 12
			100x50	1.8 - 6.0	6 - 12
			100x60	1.8 - 8.0	6 - 12
			120x40	1.8 - 8.0	6 - 12
			120x60	1.8 - 8.0	6 - 12
			120x80	1.8 - 8.0	6 - 12
			140x110	2.7 - 8.0	6 - 12
			150x100	2.7 - 8.0	6 - 12
			160x80	2.7 - 8.0	6 - 12
			180x100	2.7 - 8.0	6 - 12
			180x140	3.0 - 8.0	6 - 12
200x100	2.7 - 8.0	6 - 12			
200x120	3.0 - 8.0	6 - 12			
200x160	3.8 - 8.0	6 - 12			
Water and gas tubes	GOST 3262	St. 1-3 (kp/ps/sp)	Du 10 (17.0)	2.0; 2.2; 2.8	6 - 10
			Du 15 (21.3)	2.35; 2.5; 2.8; 3.2	6 - 10
			Du 20 (26.8)	2.35; 2.5; 2.8; 3.2	6 - 10
			Du 25 (33.5)	2.8; 3.2; 4.0	6 - 10
			Du 32 (42.3)	2.8; 3.2; 4.0	6 - 10
			Du 40 (48.0)	3.0; 3.5; 4.0	6 - 10
			Du 50 (60.0)	3.0; 3.5	6 - 10
			Du 65 (75.5)	2.8; 3.2; 4.0	6 - 10
			Du 80 (88.5)	3.5; 4.0	6 - 12
			Du 90 (101.3)	3.5; 4.0	6 - 12
			Du 100 (114.0)	3.0; 3.5; 4.0	6 - 12

Dimensions and technical requirements should be agreed during the conclusion of contracts

CONTACTS

WESTERN EUROPE

SWITZERLAND
Metinvest International SA
Rue Vallin 2
1201 Geneva, Switzerland
+41 22 906 18 28
switzerland@metinvest-international.com

ITALY
Metinvest Trametel
Via XII Ottobre 1
16121 Genova, Italy
+39 010 576 29 11
sales@metinvest-westerneurope.com
Metinvest International Italia | Ferriera Valsider
Via Antonio Salieri 36
37050 Oppeano (VR), Italy
+39 045 713 33 11
sales@metinvest-westerneurope.com

GERMANY
Trametel Deutschland
Carl-Von-Linde-Strasse 40
85716 Unterschleissheim, Germany
+49 0 89 309 079 0
sales@metinvest-westerneurope.com
Huttröpstrasse 60
45138 Essen, Germany
+49 (0) 201 999 509 23
sales@metinvest-westerneurope.com

BELGIUM
Trametel Europe
Ilgatlaan 9
3500 Hasselt, Belgium
+32 0 11 93 33 29
sales@metinvest-westerneurope.com

IBERIAN PENINSULA
Metinvest Iberica
Rodriguez Arias 6, 2º, Off.202
48008 Bilbao, Spain
+34 94 640 00 41
sales@metinvest-westerneurope.com

THE UNITED KINGDOM
Spartan UK
Ropery Rd
NE8 2RD Gateshead, United Kingdom
+44 0 191 460 42 45
sales@metinvest-westerneurope.com

SOUTHEAST ASIA

CHINA
Metinvest International
Wanda Plaza, Bld 5, Off.602
93 Jianguo Road, Chaoyang District,
100022 Beijing, China
+86 10 5820 8124
vivian.zhou@metinvest-international.com

AMERICAS

LATIN AMERICA AND NORTH AMERICA
Metinvest International
Condominio Avenida Anacaona II
Ave Anacaona Comercial C2
10108 Santo Domingo, Dominican Republic
+1 809 482 74 56
sasha.vukusic@metinvest-international.com

EASTERN EUROPE

BULGARIA
Promet Steel
Administrative Bldg
8314 Debelt, Bulgaria
office.pms@promet.bg
Dobrudzha 1
1000 Sofia, Bulgaria
+359 884 550 816
veselin.sokolov@promet.bg

Khan Krum 6
8000, Burgas, Bulgaria
+359 884 550 816
veselin.sokolov@promet.bg

POLAND
Metinvest Polska
Warszawska 33
40-010 Katowice, Poland
+48 032 888 58 41
vladimir.zadolinnyy@metinvestholding.com

ROMANIA
Metinvest Carpathia
Turturelelor 11A, Fl.2
Phoenicia Business Center, Sector 3
030881 Bucharest, Romania
+40 314 378 372
romania@metinvest-international.com

UKRAINE
Metinvest-SMC
Kniaziv Ostroz'kykh 8
01010 Kyiv, Ukraine
+38 044 581 44 98
smc@metinvestholding.com

MENA

TURKEY
Metinvest International
Sedef Cd. 2, A Blok, Daire: 16, Kat: 3
Atasehir Residence
34758 Istanbul, Turkey
+90 216 456 56 80
aydin.turker@metinvest-international.com

THE GULF AND NORTH AFRICA
Metinvest International
Jafza One Building B, Fl. 11
Jebel Ali Free Zone
263027 Dubai, United Arab Emirates
+971 4 881 19 40
viktor.vukusic@metinvest-international.com



metinvestholding.com